



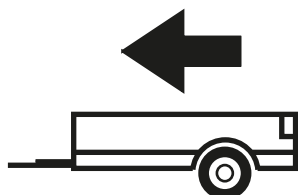
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PEUGEOT 206

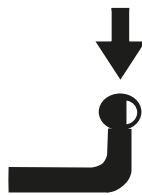
Cat. No. P/023

e20

e20*94/20*0724*00



1100Kg



50Kg

D = 6,39kN

D (kN) =



MAX kg

x

MAX kg

x 0,00981



MAX kg

+

MAX kg

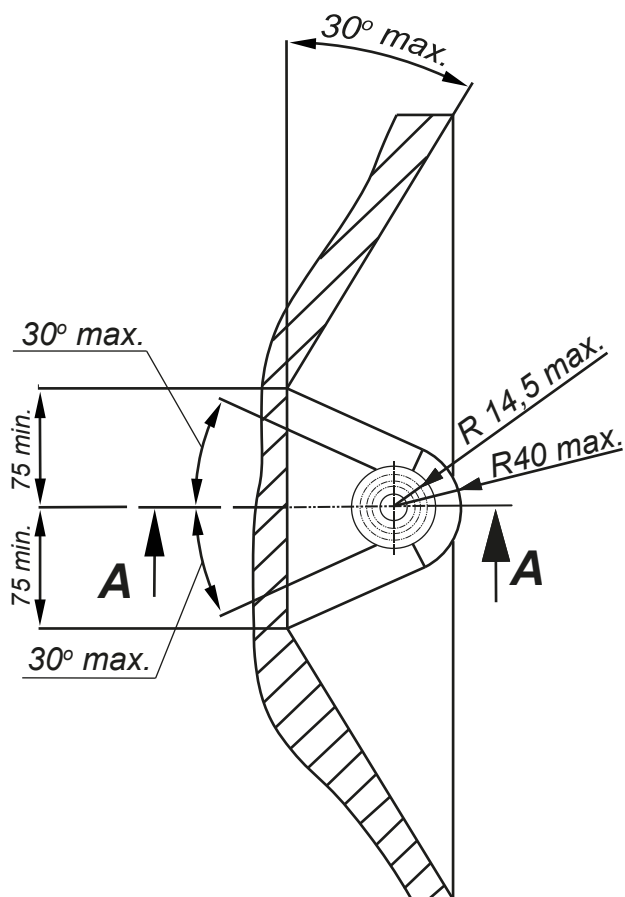


IMIOLA HAK-POL

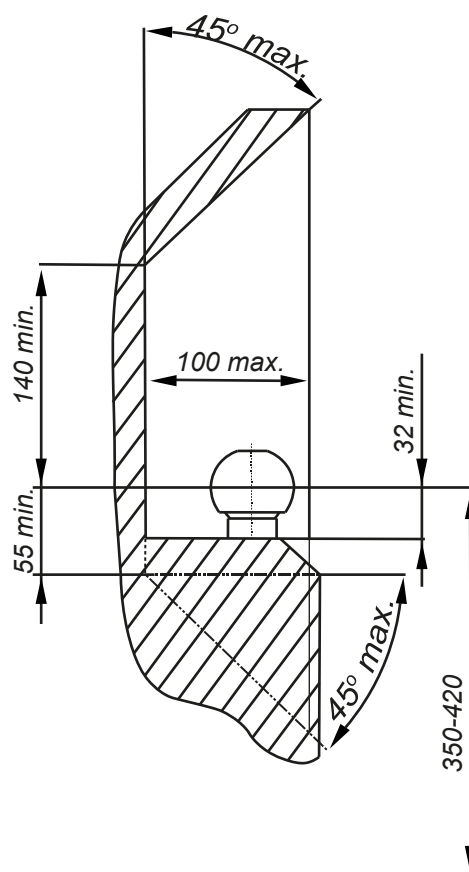
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PRZĘKRÓJ A-A



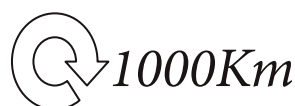
PL Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

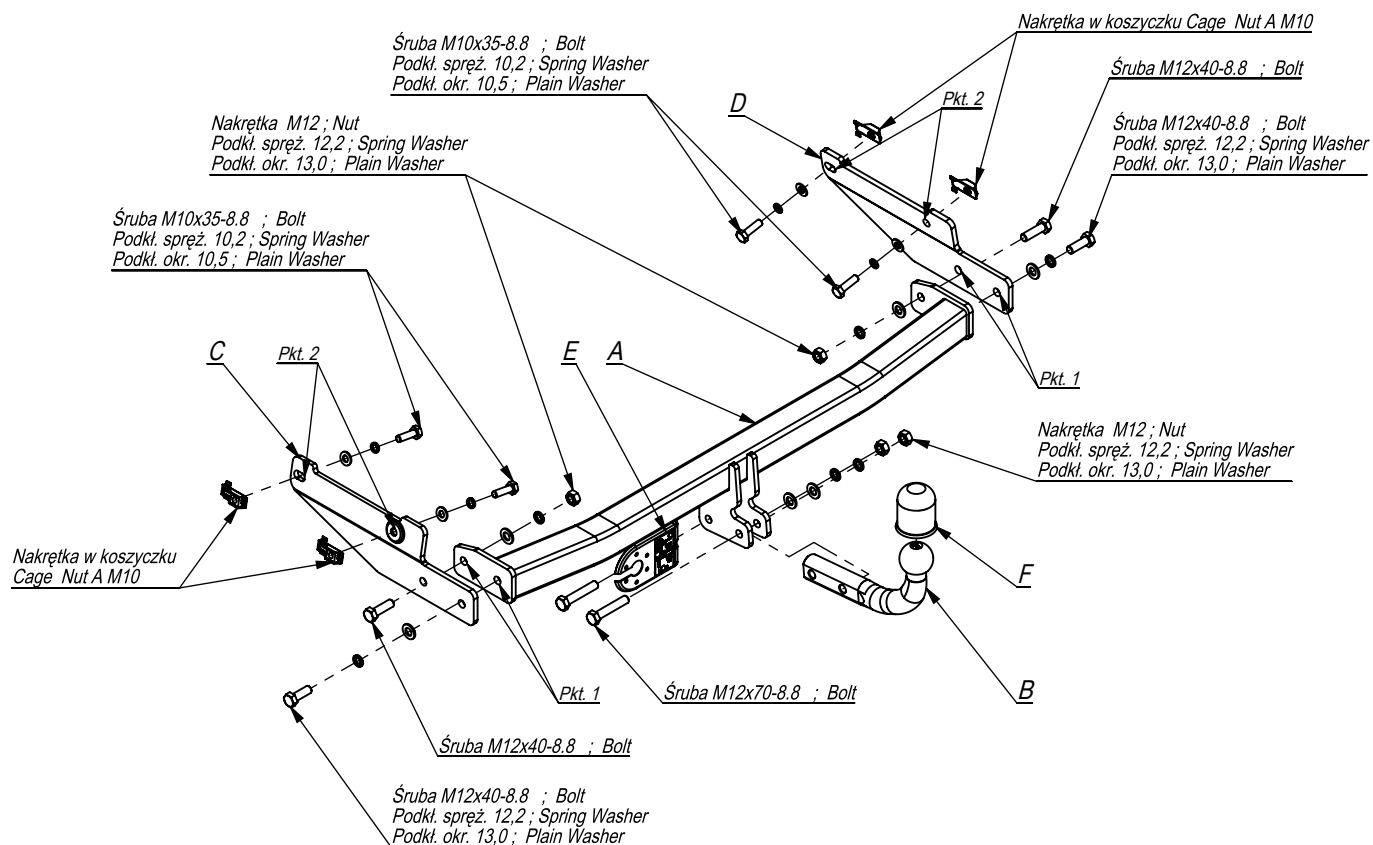
GB The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

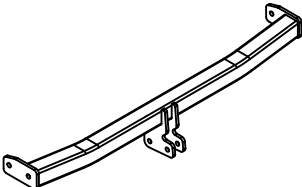
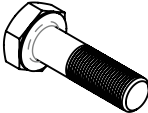
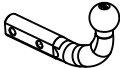
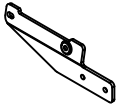
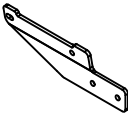
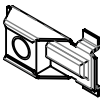
F L'espace libre doit être garanti conformément à l'annexe VII, illustration de la réglementation 55.01 CE pour un poids total en charge autorisé du véhicule.

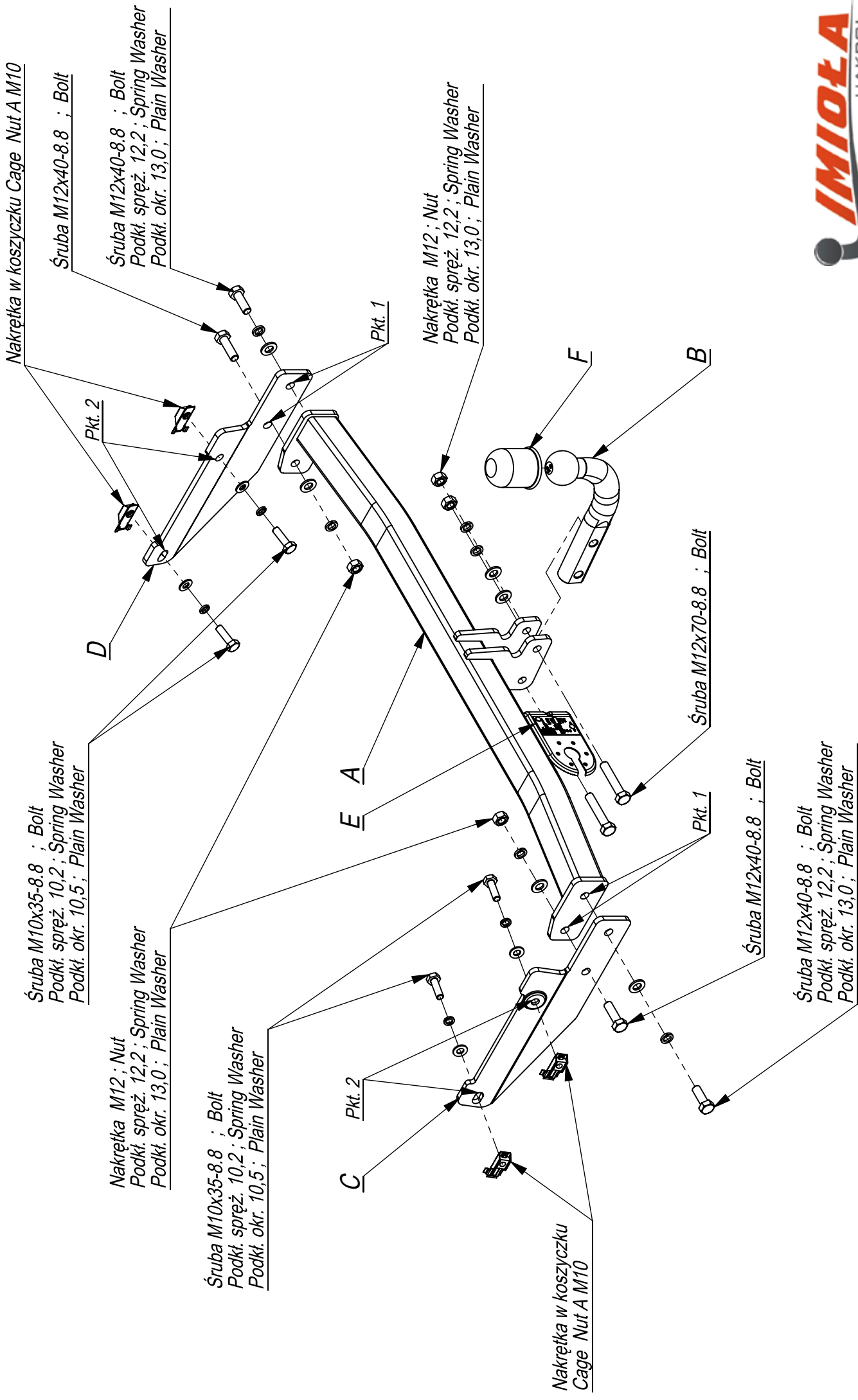
D Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/bahrleisten bei zulässigem Gesamtgewicht des Fahrzeuges.

Moment skręcający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





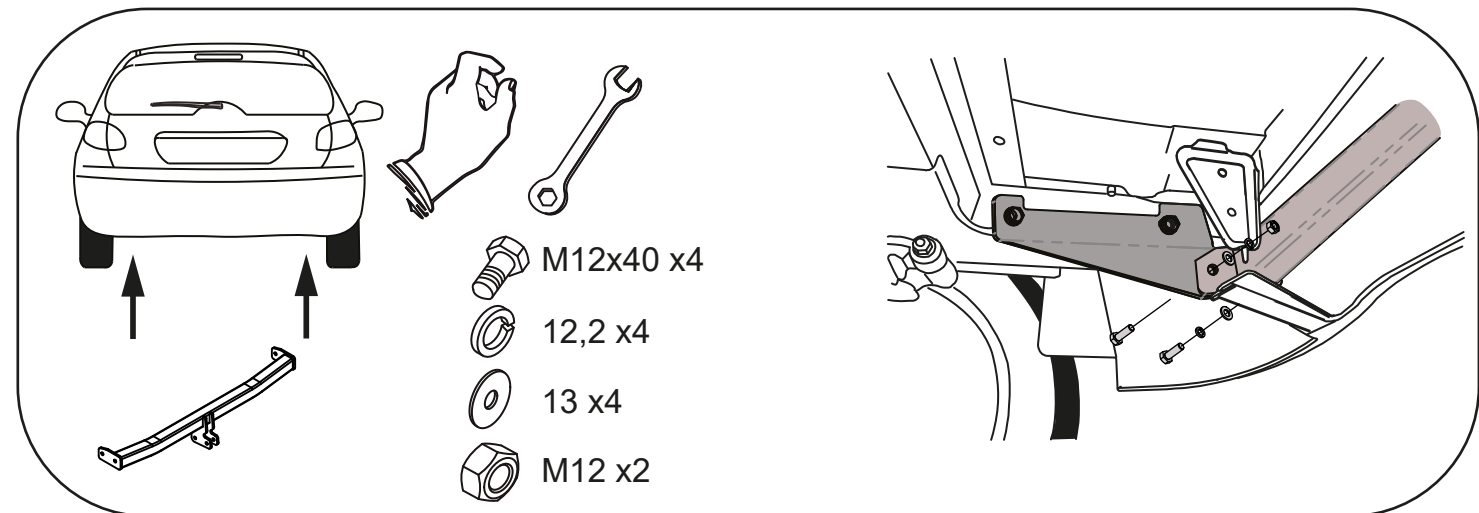
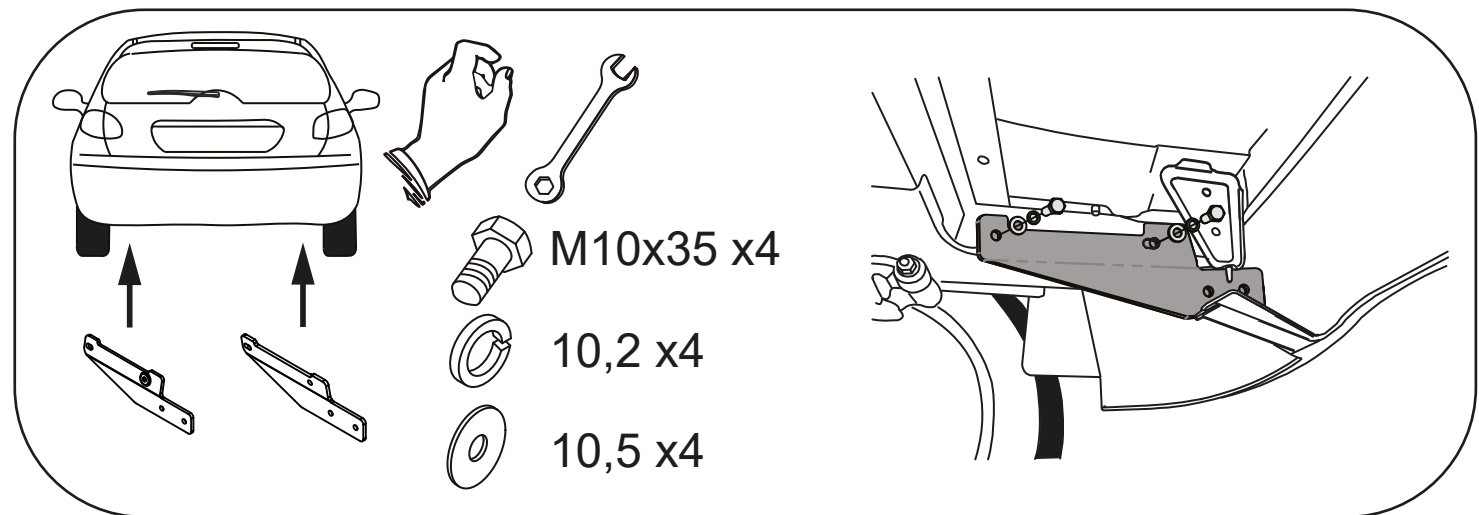
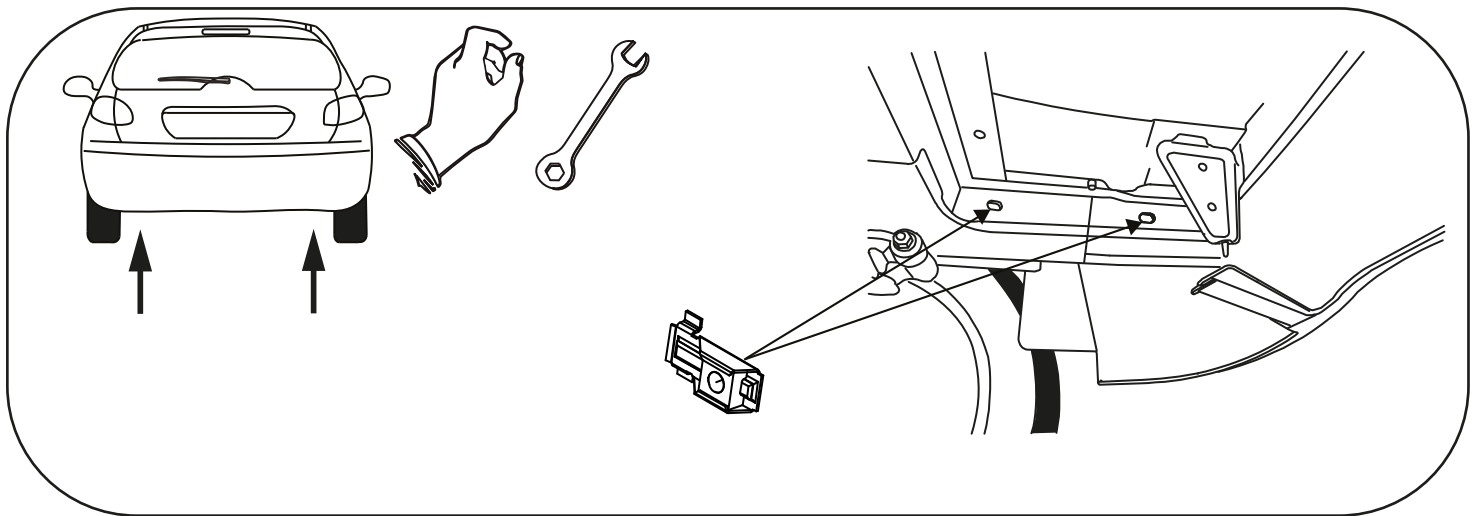
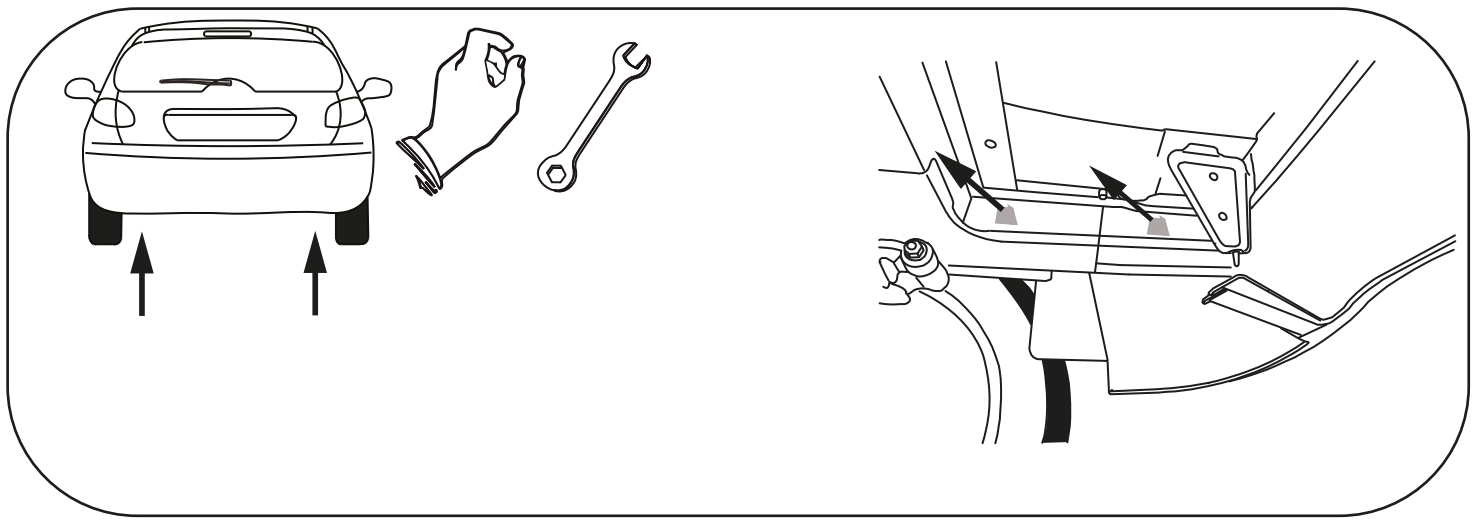
	A	x1		M12x70	2
				M12x35	4
				M10x35	4
	B	x1		M12	4
	C	x1		13	6
				10,5	4
	D	x1		12,2	6
				10,2	4
	E	x1		M10	4
	F	x1			

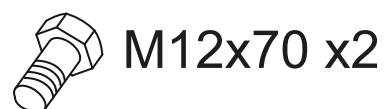
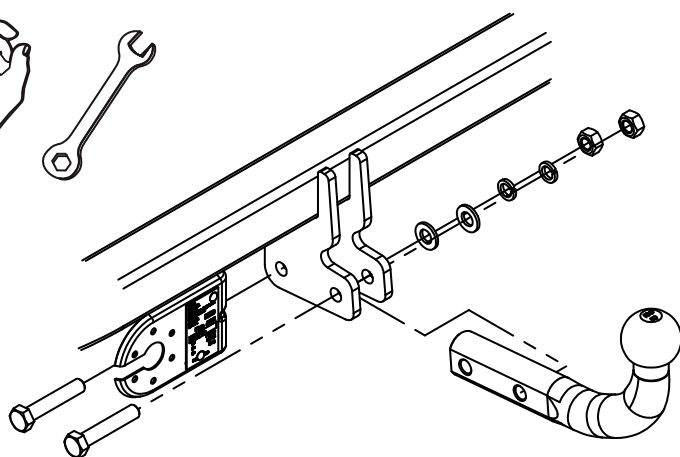
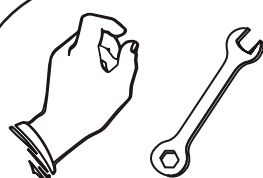
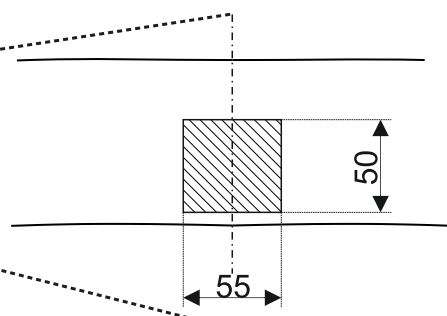
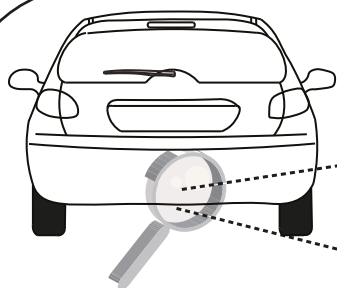


- Udrożnić technologiczne otwory na bokach podłużnic.
- W otwory te włożyć specjalne wkładki z nakrętkami M10.
- Elementy haka C i D przykręcić lekko do podłużnic śrubami M10x35 8.8 (pkt 2).
- Do elementów haka C i D przykręcić belkę haka A śrubami M12x40 8.8 (pkt 1).
- Wykonać wycięcie 50x30 w dolnej części zderzaka, w jego osi.
- Przykręcić kulę i blachę gniazda elektrycznego.
- Dokręcić wszystkie śruby z momentem wg tabeli.
- Podłączyć instalację elektryczną.

- The technological holes on the sides of the metal clamps make permeable.
- Insert the cage nuts M10 in these holes.
- Screw slightly the elements C and D to the metal clamps with bolts M10x35 8.8 (point 2).
- Screw slightly the main bar A to the elements C and D with bolts M12x40 8.8 (point 1).
- Cut out the fragment 50x30 in the lower part of the bumper, in its axle.
- Fix the ball and electric plate.
- Tighten all the bolts according to the torque setting- see the table.
- Connect the electric wires.

- Déboucher les ouvertures sur les flancs des longerons.
- Insérer les languettes spéciales avec les écrous M10 dans ces ouvertures.
- Visser légèrement les éléments C et D aux longerons avec les boulons M10x35 8.8 (point 2).
- Visser la traverse de crochet A aux éléments C et D de crochet par les boulons M12x40 8.8 (point 1),
- Entreouvrir l'axe de pare-chocs en partie basse de 50x30.
- Visser la boule et tôle de la prise électrique.
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Raccorder le circuit électrique.





M12x70 x2



12,2 x2



13 x2



M12 x2